MIDCOMP
CONSUMABLES

# T-DIG-500

## 90Mic Digital Print White Matt 500x25m

## TECHNICAL DATA

| | |
|---|---|
| Composition | PU/COPES |
| material thickness | 90 microns |
| Support | Polyester |
| Support thickness | 100 microns |
| Finishing material | matt and gloss |
| Type of textile supported | cotton, polyester |

## APPLICATION

| | |
|---|---|
| Application tape | clear / yellow |
| Pressure | 13-14 (medium) / 3-4 bar |
| Temperature | 150°C |
| Time | 12 sec |
| Remove support | hot |
| Washing | till 60°C |

## SETTINGS

| | |
|---|---|
| Quality of printing | Hight quality / standard |
| Direction | Bidirectional |
| Printhead speed | 300/450 mm/sec |
| Color management | Max density US / sign&display |
| Mode | Print and cut |
| Speed | 17/20 cm/sec |
| Blade | Standard 45° (Lamrol1005) |
| Pressure | 60/80 gr |
| Offset | 0,275 mm |
| Minimum size of cut | 0,5 cm |
| Heater printing | 30°C / OFF |
| Dryer | 32°C / OFF |

## INDICATIONS

During the ***FILM PEELING*** phase, remove the material in excess by holding the hand resting on the support.

During the ***PICKING OFF THE PRINT*** phase, use our YELLOW application tape. We also suggest picking off the print upside down, turning the worksheet and removing the support, not the application tape.

During the ***PRINT APPLICATION*** phase, in case of application on cotton, after having the print pressed as specified in the technical data sheet, we suggest to remove the application tape and to press the print again for another 5 or 10 seconds, covering it with silicon paper, in order to assure a greater resistance to washing.

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